

What is claimed is:

1. A method of injection molding a gasket, comprising:

 injecting hot, flowable organic polymeric gasket material into a cavity of a mold through an ingate to form a longitudinally extending body of the gasket having laterally opposite side surfaces and a plurality of retaining nubs spaced longitudinally from one other and projecting laterally outwardly from the opposite side surfaces of the body;

 forming at least one longitudinally extending ingate rib of gasket material projecting laterally outwardly from at least one of the opposite side surfaces on the body and bridging at least two adjacent retaining nubs defining bridged retaining nubs and non-bridged retaining nubs, and

 allowing the gasket material to cool, opening and removing the gasket from the mold, and trimming the ingate rib to form a free trimmed edge of the ingate rib that projects from the body no further than the non-bridged retaining nubs.
2. The method of claim 1 wherein the trimming of the at least one ingate rib is performed so that the free trimmed edge and the non-bridged retaining nubs project from the body a substantially equal distance.
3. The method of claim 1 wherein the trimming of the at least one ingate rib is performed so that the free trimmed edge projects laterally outwardly from the body beyond the bridged retaining nubs.

4. The method of claim 1 wherein the forming of the retaining nubs is performed so that the retaining nubs on one of the opposite side surfaces are staggered longitudinally from the retaining nubs on the other of the opposite side surfaces.

5. The method of claim 1 wherein the forming of the retaining nubs is performed so that the bridged retaining nubs project laterally outwardly from the body by a lesser amount than the non-bridged retaining nubs.

6. The method of claim 1 wherein the forming of the bridged retaining nubs is performed so that the bridged retaining nubs communicate with the at least one longitudinally extending ingate rib and provide torsional rigidity to the at least one ingate rib, when installing the injection molded gasket within a channel.